MASTER DRILL SIZE CHART: METRIC, FRACTIONAL, LETTER, WIRE GAUGE									.0019" TO .157"		
Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name
0.0019"	Wire Gauge	#107	0.0158"	Metric	0.4 mm	0.0512"	Metric	1.3 mm	0.1024"	Metric	2.6 mm
0.002"	Metric	0.05 mm	0.016"	Wire Gauge	#78	0.052"	Wire Gauge	#55	0.104"	Wire Gauge	#37
0.0023"	Wire Gauge	#106	0.018"	Wire Gauge	#77	0.055"	Wire Gauge	#54	0.1063"	Metric	2.7 mm
0.0027"	Wire Gauge	#105	0.0197"	Metric	0.5 mm	0.0551"	Metric	1.4 mm	0.1065"	Wire Gauge	#36
0.0031"	Wire Gauge	#104	0.02"	Wire Gauge	#76	0.0591"	Metric	1.5 mm	0.1094"	Fractional	7/64"
0.0035"	Wire Gauge	#103	0.021"	Wire Gauge	#75	0.0595"	Wire Gauge	#53	0.11"	Wire Gauge	#35
0.0039"	Wire Gauge	#102	0.0225"	Wire Gauge	#74	0.0625"	Fractional	1/16"	0.1102"	Metric	2.8 mm
0.0039"	Metric	0.1 mm	0.0236"	Metric	0.6 mm	0.063"	Metric	1.6 mm	0.111"	Wire Gauge	#34
0.0043"	Wire Gauge	#101	0.024"	Wire Gauge	#73	0.0635"	Wire Gauge	#52	0.113"	Wire Gauge	#33
0.0047"	Wire Gauge	#100	0.025"	Wire Gauge	#72	0.0669"	Metric	1.7 mm	0.1142"	Metric	2.9 mm
0.0051"	Wire Gauge	#99	0.026"	Wire Gauge	#71	0.067"	Wire Gauge	#51	0.116"	Wire Gauge	#32
0.0055"	Wire Gauge	#98	0.0276"	Metric	0.7 mm	0.07"	Wire Gauge	#50	0.1181"	Metric	3 mm
0.0059"	Wire Gauge	#97	0.028"	Wire Gauge	#70	0.0709"	Metric	1.8 mm	0.12"	Wire Gauge	#31
0.0063"	Wire Gauge	#96	0.0292"	Wire Gauge	#69	0.073"	Wire Gauge	#49	0.1221"	Metric	3.1 mm
0.0067"	Wire Gauge	#95	0.031"	Wire Gauge	#68	0.0748"	Metric	1.9 mm	0.125"	Fractional	1/8"
0.0071"	Wire Gauge	#94	0.0313"	Fractional	1/32"	0.076"	Wire Gauge	#48	0.126"	Metric	3.2 mm
0.0075"	Wire Gauge	#93	0.0315"	Metric	0.8 mm	0.0781"	Fractional	5/64"	0.1285"	Wire Gauge	#30
0.0079"	Metric	0.2 mm	0.032"	Wire Gauge	#67	0.0785"	Wire Gauge	#47	0.1299"	Metric	3.3 mm
0.0079"	Wire Gauge	#92	0.033"	Wire Gauge	#66	0.0787"	Metric	2 mm	0.1339"	Metric	3.4 mm
0.0083"	Wire Gauge	#91	0.035"	Wire Gauge	#65	0.081"	Wire Gauge	#46	0.136"	Wire Gauge	#29
0.0087"	Wire Gauge	#90	0.0354"	Metric	0.9 mm	0.082"	Wire Gauge	#45	0.1378"	Metric	3.5 mm
0.0091"	Wire Gauge	#89	0.036"	Wire Gauge	#64	0.0827"	Metric	2.1 mm	0.1405"	Wire Gauge	#28
0.0095"	Wire Gauge	#88	0.037"	Wire Gauge	#63	0.086"	Wire Gauge	#44	0.1406"	Fractional	9/64"
0.01"	Wire Gauge	#87	0.038"	Wire Gauge	#62	0.0866"	Metric	2.2 mm	0.1417"	Metric	3.6 mm
0.0105"	Wire Gauge	#86	0.039"	Wire Gauge	#61	0.089"	Wire Gauge	#43	0.144"	Wire Gauge	#27
0.011"	Wire Gauge	#85	0.0394"	Metric	1 mm	0.0906"	Metric	2.3 mm	0.1457"	Metric	3.7 mm
0.0115"	Wire Gauge	#84	0.04"	Wire Gauge	#60	0.0935"	Wire Gauge	#42	0.147"	Wire Gauge	#26
0.0118"	Metric	0.3 mm	0.041"	Wire Gauge	#59	0.0938"	Fractional	3/32"	0.1495"	Wire Gauge	#25
0.012"	Wire Gauge	#83	0.042"	Wire Gauge	#58	0.0945"	Metric	2.4 mm	0.1496"	Metric	3.8 mm
0.0125"	Wire Gauge	#82	0.043"	Wire Gauge	#57	0.096"	Wire Gauge	#41	0.152"	Wire Gauge	#24
0.013"	Wire Gauge	#81	0.0433"	Metric	1.1 mm	0.098"	Wire Gauge	#40	0.1535"	Metric	3.9 mm
0.0135"	Wire Gauge	#80	0.0465"	Wire Gauge	#56	0.0984"	Metric	2.5 mm	0.154"	Wire Gauge	#23
0.0145"	Wire Gauge	#79	0.0469"	Fractional	3/64"	0.0995"	Wire Gauge	#39	0.1563"	Fractional	5/32"
0.0156"	Fractional	1/64"	0.0472"	Metric	1.2 mm	0.1015"	Wire Gauge	#38	0.157"	Wire Gauge	#22

MASTER DRILL SIZE CHART: METRIC, FRACTIONAL, LETTER, WIRE GAUGE									.1575" TO .5118"		
Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name
0.1575"	Metric	4 mm	0.209"	Wire Gauge	#4	0.277"	Letter	J	0.3543"	Metric	9 mm
0.159"	Wire Gauge	#21	0.2126"	Metric	5.4 mm	0.2795"	Metric	7.1 mm	0.358"	Letter	T
0.161"	Wire Gauge	#20	0.213"	Wire Gauge	#3	0.281"	Letter	K	0.3583"	Metric	9.1 mm
0.1614"	Metric	4.1 mm	0.2165"	Metric	5.5 mm	0.2813"	Fractional	9/32"	0.3594"	Fractional	23/64"
0.1654"	Metric	4.2 mm	0.2188"	Fractional	7/32"	0.2835"	Metric	7.2 mm	0.3622"	Metric	9.2 mm
0.166"	Wire Gauge	#19	0.2205"	Metric	5.6 mm	0.2874"	Metric	7.3 mm	0.3661"	Metric	9.3 mm
0.1693"	Metric	4.3 mm	0.221"	Wire Gauge	#2	0.29"	Letter	L	0.368"	Letter	U
0.1695"	Wire Gauge	#18	0.2244"	Metric	5.7 mm	0.2913"	Metric	7.4 mm	0.3701"	Metric	9.4 mm
0.1719"	Fractional	11/64"	0.228"	Wire Gauge	#1	0.295"	Letter	M	0.374"	Metric	9.5 mm
0.173"	Wire Gauge	#17	0.2284"	Metric	5.8 mm	0.2953"	Metric	7.5 mm	0.375"	Fractional	3/8"
0.1732"	Metric	4.4 mm	0.2323"	Metric	5.9 mm	0.2969"	Fractional	19/64"	0.377"	Letter	V
0.177"	Wire Gauge	#16	0.234"	Letter	A	0.2992"	Metric	7.6 mm	0.378"	Metric	9.6 mm
0.1772"	Metric	4.5 mm	0.2344"	Fractional	15/64"	0.302"	Letter	N	0.3819"	Metric	9.7 mm
0.18"	Wire Gauge	#15	0.2362"	Metric	6 mm	0.3032"	Metric	7.7 mm	0.3858"	Metric	9.8 mm
0.1811"	Metric	4.6 mm	0.238"	Letter	B	0.3071"	Metric	7.8 mm	0.386"	Letter	W
0.182"	Wire Gauge	#14	0.2402"	Metric	6.1 mm	0.311"	Metric	7.9 mm	0.3898"	Metric	9.9 mm
0.185"	Wire Gauge	#13	0.242"	Letter	C	0.3125"	Fractional	5/16"	0.3906"	Fractional	25/64"
0.185"	Metric	4.7 mm	0.2441"	Metric	6.2 mm	0.315"	Metric	8 mm	0.3937"	Metric	10 mm
0.1875"	Fractional	3/16"	0.246"	Letter	D	0.316"	Letter	O	0.397"	Letter	X
0.189"	Metric	4.8 mm	0.248"	Metric	6.3 mm	0.3189"	Metric	8.1 mm	0.404"	Letter	Y
0.189"	Wire Gauge	#12	0.25"	Fractional	1/4"	0.3228"	Metric	8.2 mm	0.4063"	Fractional	13/32"
0.191"	Wire Gauge	#11	0.25"	Letter	E	0.323"	Letter	P	0.413"	Letter	Z
0.1929"	Metric	4.9 mm	0.252"	Metric	6.4 mm	0.3268"	Metric	8.3 mm	0.4134"	Metric	10.5 mm
0.1935"	Wire Gauge	#10	0.2559"	Metric	6.5 mm	0.3281"	Fractional	21/64"	0.4219"	Fractional	27/64"
0.196"	Wire Gauge	#9	0.257"	Letter	F	0.3307"	Metric	8.4 mm	0.4331"	Metric	11 mm
0.1969"	Metric	5 mm	0.2598"	Metric	6.6 mm	0.332"	Letter	Q	0.4375"	Fractional	7/16"
0.199"	Wire Gauge	#8	0.261"	Letter	G	0.3347"	Metric	8.5 mm	0.4528"	Metric	11.5 mm
0.2008"	Metric	5.1 mm	0.2638"	Metric	6.7 mm	0.3386"	Metric	8.6 mm	0.4531"	Fractional	29/64"
0.201"	Wire Gauge	#7	0.2656"	Fractional	17/64"	0.339"	Letter	R	0.4688"	Fractional	15/32"
0.2031"	Fractional	13/64"	0.266"	Letter	H	0.3425"	Metric	8.7 mm	0.4724"	Metric	12 mm
0.204"	Wire Gauge	#6	0.2677"	Metric	6.8 mm	0.3438"	Fractional	11/32"	0.4844"	Fractional	31/64"
0.2047"	Metric	5.2 mm	0.2717"	Metric	6.9 mm	0.3465"	Metric	8.8 mm	0.4921"	Metric	12.5 mm
0.2055"	Wire Gauge	#5	0.272"	Letter	I	0.348"	Letter	S	0.5"	Fractional	1/2"
0.2087"	Metric	5.3 mm	0.2756"	Metric	7 mm	0.3504"	Metric	8.9 mm	0.5118"	Metric	13 mm

MASTER DRILL SIZE CHART: METRIC, FRACTIONAL, LETTER, WIRE GAUGE									.5156" TO 1.5"		
Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name	Diameter in inches	Drill Type	Common Name
0.5156"	Fractional	33/64"	0.8268"	Metric	21 mm	1.1094"	Fractional	1 7/64"	1.4063"	Fractional	1 13/32"
0.5313"	Fractional	17/32"	0.8281"	Fractional	53/64"	1.1221"	Metric	28.5 mm	1.4173"	Metric	36 mm
0.5315"	Metric	13.5 mm	0.8438"	Fractional	27/32"	1.125"	Fractional	1 1/8"	1.4219"	Fractional	1 27/64"
0.5469"	Fractional	35/64"	0.8465"	Metric	21.5 mm	1.1406"	Fractional	1 9/64"	1.437"	Metric	36.5 mm
0.5512"	Metric	14 mm	0.8594"	Fractional	55/64"	1.1417"	Metric	29 mm	1.4375"	Fractional	1 7/16"
0.5625"	Fractional	9/16"	0.8661"	Metric	22 mm	1.1563"	Fractional	1 5/32"	1.4531"	Fractional	1 29/64"
0.5709"	Metric	14.5 mm	0.875"	Fractional	7/8"	1.1614"	Metric	29.5 mm	1.4567"	Metric	37 mm
0.5781"	Fractional	37/64"	0.8858"	Metric	22.5 mm	1.1719"	Fractional	1 11/64"	1.4688"	Fractional	1 15/32"
0.5906"	Metric	15 mm	0.8906"	Fractional	57/64"	1.1811"	Metric	30 mm	1.4764"	Metric	37.5 mm
0.5938"	Fractional	19/32"	0.9055"	Metric	23 mm	1.1875"	Fractional	1 3/16"	1.4844"	Fractional	1 31/64"
0.6094"	Fractional	39/64"	0.9063"	Fractional	29/32"	1.2008"	Metric	30.5 mm	1.4961"	Metric	38 mm
0.6102"	Metric	15.5 mm	0.913"	Fractional	21/23"	1.2031"	Fractional	1 13/64"	1.5"	Fractional	1 1/2"
0.625"	Fractional	5/8"	0.9219"	Fractional	59/64"	1.2188"	Fractional	1 7/32"			
0.6299"	Metric	16 mm	0.9252"	Metric	23.5 mm	1.2205"	Metric	31 mm			
0.6406"	Fractional	41/64"	0.9375"	Fractional	15/16"	1.2344"	Fractional	1 15/64"			
0.6496"	Metric	16.5 mm	0.9449"	Metric	24 mm	1.2402"	Metric	31.5 mm			
0.6693"	Metric	17 mm	0.9531"	Fractional	61/64"	1.25"	Fractional	1 1/4"			
0.6719"	Fractional	43/64"	0.9646"	Metric	24.5 mm	1.2598"	Metric	32 mm			
0.6875"	Fractional	11/16"	0.9688"	Fractional	31/32"	1.2656"	Fractional	1 17/64"			
0.689"	Metric	17.5 mm	0.9843"	Metric	25 mm	1.2795"	Metric	32.5 mm			
0.7031"	Fractional	45/64"	0.9844"	Fractional	63/64"	1.2813"	Fractional	1 9/32"			
0.7087"	Metric	18 mm	1"	Fractional	1"	1.2969"	Fractional	1 19/64"			
0.7188"	Fractional	23/32"	1.0039"	Metric	25.5 mm	1.2992"	Metric	33 mm			
0.7284"	Metric	18.5 mm	1.0156"	Fractional	1 1/64"	1.3125"	Fractional	1 5/16"			
0.7344"	Fractional	47/64"	1.0236"	Metric	26 mm	1.3189"	Metric	33.5 mm			
0.748"	Metric	19 mm	1.0313"	Fractional	1 1/32"	1.3281"	Fractional	1 21/64"			
0.75"	Fractional	3/4"	1.0433"	Metric	26.5 mm	1.3386"	Metric	34 mm			
0.7656"	Fractional	49/64"	1.0469"	Fractional	1 3/64"	1.3438"	Fractional	1 11/32"			
0.7677"	Metric	19.5 mm	1.0625"	Fractional	1 1/16"	1.3583"	Metric	34.5 mm			
0.7813"	Fractional	25/32"	1.063"	Metric	27 mm	1.3594"	Fractional	1 23/64"			
0.7874"	Metric	20 mm	1.0781"	Fractional	1 5/64"	1.375"	Fractional	1 3/8"			
0.7969"	Fractional	51/64"	1.0827"	Metric	27.5 mm	1.378"	Metric	35 mm			
0.8071"	Metric	20.5 mm	1.0938"	Fractional	1 3/32"	1.3906"	Fractional	1 25/64"			
0.8125"	Fractional	13/16"	1.1024"	Metric	28 mm	1.3976"	Metric	35.5 mm			